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RBA9829-A
Job Sheet 184257



Part No: RBA9829-A

Job Qty: 1 ea

Part Name: Main Rotor Mast Nut Wrench (RB Design)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/18

Job Tracking No:

Due Date: 10/25/18

Created By: Logan David

Type: SOLD

Description: re-identify Remove Rev PO --
"Switch" W/O , (8641,10-26)

Ship Via:

Reprint

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/25/18	0.00	0.00	Start Up Small Fab-4		<i>MJD</i>
110	QC	1 pcs		10/25/18	0.00	0.00	QC5		<i>SB</i>
120	QC	1 pcs		10/25/18	0.00	0.00			
130	Packaging	1 pcs		10/25/18	0.00	0.00	Packaging3-2		<i>GA</i>
140	QC21-FG	1 Ea		10/25/18	0.00	0.00	QC21		<i>21</i>

Part Op
Descriptions: **130** - Identify and Stock

GA
OCT 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBA9829-A-PO	Main Rotor Mast Nut Wrench (RB Design)	1 Ea (1 ea)	90-Start up Operation	<i>5120452</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBA9829-A	1	1	0

Part Specifications

Specifications could not be found.



Container No: S121781



Part: RBA9829 - A

Job No: 184257

Serial No/Batch: S121781

Revision:

Inspector:

Exp Date:

Instructions:

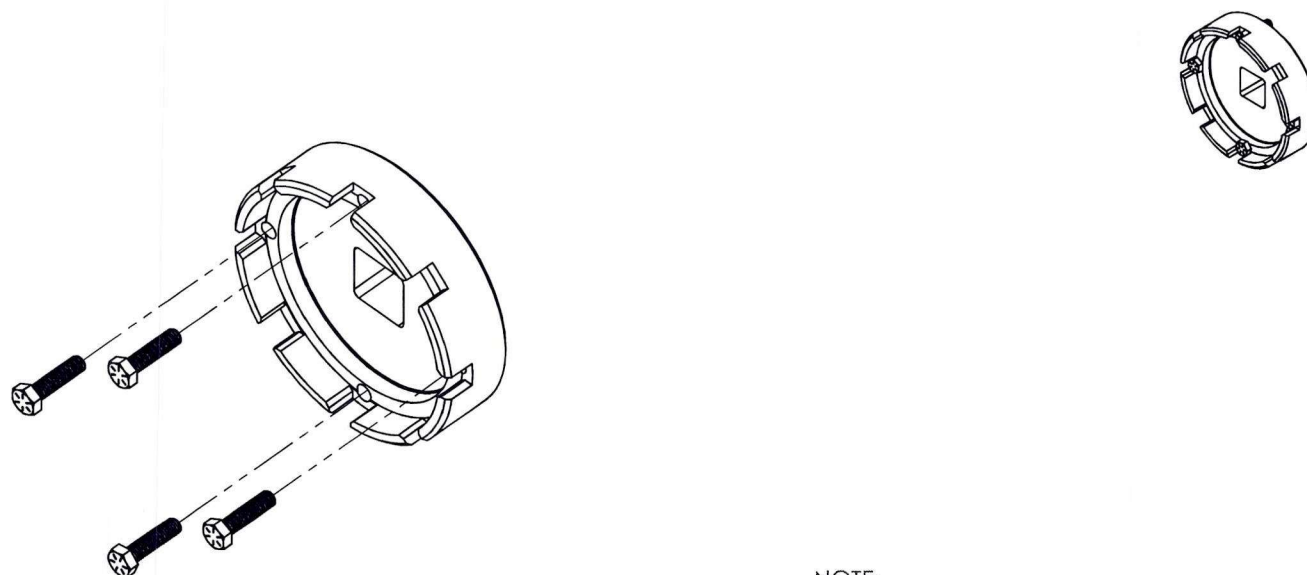
Date: 10/26/18

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Plex 10/25/18 6:56 AM dart.leclair.mathieu

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		INSIDE DIA. INCREASED FROM $\varnothing 2.575$ TO $\varnothing 2.625$ DEPTH INCREASED FROM .540 TO .590. CORNER RADIUS LIMIT OF .015, THICKNESS AT MAX O.D. INCREASED FROM .712 TO .912. BOLD CHANGED FROM AN3-5A TO AN3-6A	3/16/05	-	-
2		CHANGED -3 BOLT FROM AN3-6A TO AN3-4A, AND DELETED -5 WASHERS AN960-10L.	9/27/06	-	-
3		CHANGED -3 BOLT FROM AN3-4A TO AN3-6A. ALSO ADDED NEW DWG FORMAT.	7/3/08	WP	DW
4	16-0080	UPDATED TO NEW STANDARD. -1 CH'D MAT'L WAS 4140/4142. ADDED 3/4 DRIVE DIMS. CH'D DIM WAS R.125 IS R.13, CH'D DIM WAS .10 CHAMFER IS .10 X 45°. CH'D DIM WAS .045 CHAMFER EACH INSIDE CORNER IS 16X .045 X 45°. REMOVED NOTE DRILL 13/16 PILOT FOR 3/4 BROACH. ADDED SPEC QMSI-6.2.2 REV D.	7/21/2016	DEW	SM



NOTE:

BOLTS DO NOT PROTRUDE THRU NUT WHEN INSTALLED.

DART AEROSPACE	
TITLE ROTOR MAST NUT WRENCH	
DWG NO. RBA9829-A	REV 4
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm$.005 FRACTIONS $\pm$ 1/8 .XX $\pm$.01 ANGLES $\pm$ 5° .X $\pm$.1 SURFACES = 125/✓
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	MD 500
SCALE 1:2	DATE 10/10/2000 SHEET 1 OF 2

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	P.G.
			-1	1	WRENCH	4140/4142		2
		B/O	-3	4	BOLT	STEEL	AN3-6A	1